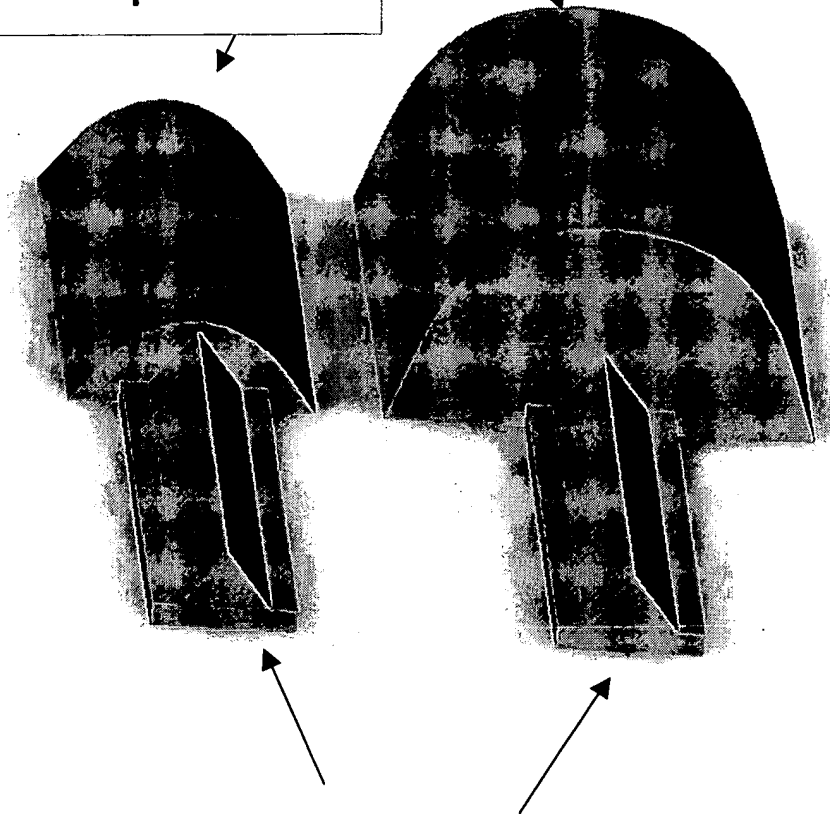




Before EDM Removal

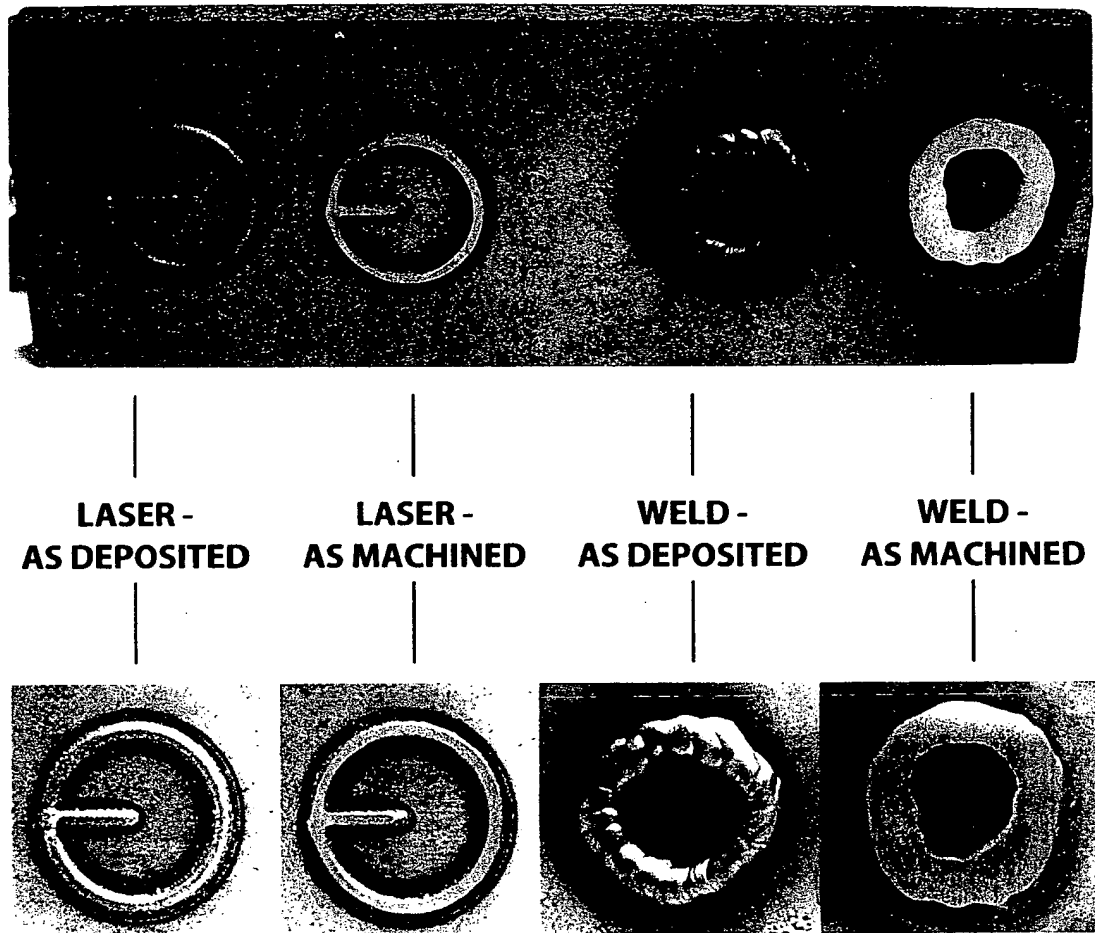
Laser Deposited

Arc Welding Deposited



Final Shape of the Blade

**FIG. 1**



**FIG. 2**